

Work Order ID 89034

Monday, August 20, 2012 2:37:26 PM

89034

Page 1

Item ID: D350-740-011 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Dual Disabling
 Start Date: 8/20/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/20/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Today

Approvals: Process Plan: *MF* Date: *12-08-20* Tooling: Date:
 QC: Date: SPC (Y/N): Date:
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-740-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.								

DAS 16 12/08/10

12/8/2010

DAS 16 12/08/10

(Signature)

Work Order ID 89034

Monday, August 20, 2012 2:37:26 PM

89034

Page 2

Item ID: D350-740-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Dual Disabling

Stop ***NS2***Start Date: 8/20/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/20/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D350-740-011 Location: _____ PPP Rev: _____ Record Key Numbers For The Following: D3371- 041 D3372-041 C420A								12/6/2012
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 12/08/20
MLJ 12/08/20

Picklist Print

Monday, August 20, 2012 2:37:26 PM

Page 1

Work Order ID: 89034

Parent Item: D350-740-011

Parent Item Name: Dual Disabling



Start Date: 8/20/2012

Required Date: 8/20/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D3371-041 Pedal Lock Assembly	C470A	Manufactured	No			120	Each	0.0000	1	1	388930		SP
 D3372-041 Collective Lock Assembly	C470A	Manufactured	No			110	Each	0.0000	1	1	B75141SP		